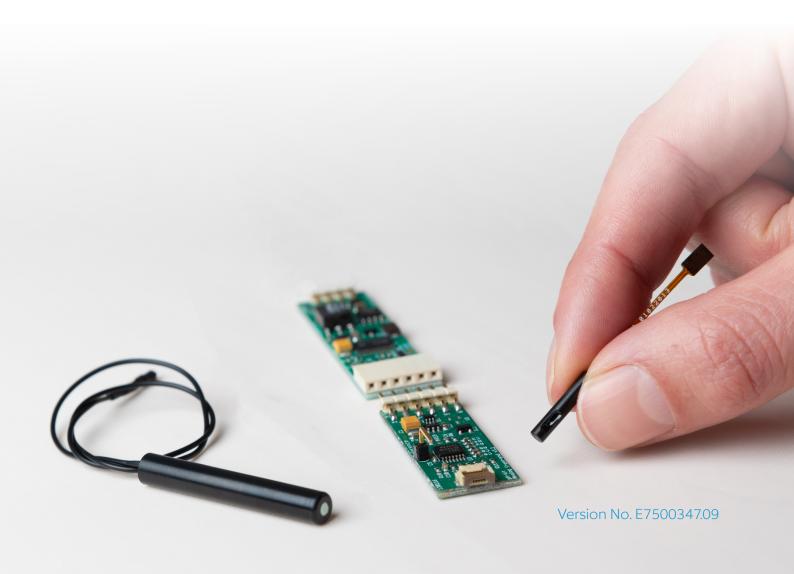


R&D evaluation pH kit technical guide



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1. Description

1 pH kit AD Converter module

The complete kit includes the following components:

4 pH kit ISFET pH sensor modules
1 pH kit USB Interface module
4 pH kit reference electrode modules
Buffer set (pH 4, 7, 10 and rinsing fluid)
1 pH kit Analog Front-end module
4 Hours of support

Sentron offers a glass-free modular R&D evaluation pH kit designed specifically for development and testing purposes. With this pH kit, development engineers and researchers have a large degree of flexibility in how they integrate our proprietary ISFET pH sensor into their applications or experimental set-ups. Due to the modular design, the functionality can be expanded as required and components can be replaced individually.

The ISFET pH sensor module, the reference electrode module and the Analog Front-end module are always needed as a basis for pH measurement.

Thanks to the small size of the ISFET pH sensor and reference electrode it can be used to measure small volumes or to develop applications with small form factors. The Analog Front-end module has an uncalibrated analog pH output signal with a voltage output $0-3.3\,\mathrm{V}$ of $\sim52\,\mathrm{mV}$ / pH and pH 7 between 500 mV and 1800 mV. The PT1000 RDT temperature sensor in the ISFET pH sensor module is wired directly to the Analog Front-end module output. The reference electrode module also connects to the Analog Front-end module and either the standard (included) reference electrode with porous PTFE diaphragm can be used or a suitable custom reference electrode can be attached.

The AD Converter module can be attached to the Analog Front-end module. This extension module with microprocessor, AD Converter and galvanic isolation makes it well suited for use in embedded applications. The communication with the AD Converter is based on a serial RS232 interface with a TTL level. Using a standard serial interface it is possible to perform calibrations and read pH and temperature values. Application of a temperature correction algorithm to the pH signal is performed directly by the microcontroller of the AD Converter module. The galvanic isolation provides an extra safety barrier and prevents ground loops.

With the USB Interface module, which connects to the AD Converter module, it is possible to request measured pH and temperature values from a laptop or PC with a USB port. The USB Interface module, with appropriate user developed software, allows the R&D evaluation pH kit to be used for applications that require direct connection to a PC, such as real time monitoring of pH values in an experiment or process.

We advise to use the Sentron buffer set to calibrate the pH sensors for accurate pH readings. For your convenience we have selected the most commonly used buffers and combined them in the buffer set: pH 4, pH 7, and pH 10, as well as a bottle of rinsing fluid. Each bottle is 60 ml. New buffers are available in twin neck bottles of 0,5 liter in our shop at www.sentron.nl/shop. The 4 hours of support can be used to get started or to resolve issues you are facing during the experiments. Do not hesitate to contact our support department for help on this ISFET pH sensor platform in your R&D: support@sentron.nl.

2. Specifications

-					
Complete set (R&D pH evalation kit)	ISFET pH sensor module	Reference electrode module	Analog Front-end module	AD Converter module	USB Interface module
A120-200	A120-001	A120-002	A120-003	A120-004	A120-005
General description	Module contains ISFET pH sensor chip as well as a PT1000 temperature sensor.	Module contains gel-filled reference.	Module provides analog voltage output pH signal when the pH-kit ISFET pH sensor module and the pH-kit reference electrode are attached.	Optional Analog- Digital Converter that provides RS232 serial output when attached to the pH-kit Analog Front-end mo- dule.	Optional USB Interface module to be attached to the AD Converter module. It enables pH values to be read directly by a PC with a USB port
	To be used with:	To be used with:	To be used with:	To be used with:	To be used with:
рН	ISFET pH sensor module	Reference electrode module	Analog Front-end module	AD Converter module	USB Interface module
Sensor	Glass-free Ion Sensitive Field Effect Transistor semiconductor				
Accuracy	+/- 0.01 pH				
Range	pH 0.0014.00				
Drift maximal (in pH7 @ 25°C)	0.14 pH/day				
Drift typical (in pH7 @ 25°C)	0.05 pH/day and lower				
Reference system	ISFET pH sensor module	Reference electrode module	Analog Front-end module	AD Converter module	USB Interface module
Electrode		Ag/AgCl			
Туре		Non-flow			
Diaphragm		Porous PTFE			
Reference solution		Gelled KCl			
Temperature	ISFET pH sensor module	Reference electrode module	Analog Front-end module	AD Converter module	USB Interface module
Sensor	PT1000	Description in Cauc	- module	- module	
Accuracy	+/- 0.5°C (0.9°F)				
Range	080°C (32176°F)				

Physical properties	ISFET pH sensor module	Reference electrode module	Analog Front-end module	AD Converter module	USB Interface module
Dimensions	A B + C	A B	A C	A A A A A A A A A A A A A A A A A A A	A A A
Total length (A)	46 mm (1.81")	300 mm (11.8")	45 mm (1.77")	59.5 mm (2.34")	1,860 mm (73.2")
Length part (B)	15 mm (0.59")	41 mm (1.61")	40 mm (1.57")	54.5 mm (2.15")	4.5 mm (0.18")
Diameter/Width (C)	3 mm (0.12")	6 mm (0.24")	15.5 mm (0.61")	15.5 mm (0.61")	10 mm (0.39")
Materials					
Barrel	PEEK	PEEK			
PCB			FR4	FR4	FR4
Weight					
Weight	0.15 gr. (0.005 oz)	2.10 gr. (0.074 oz)	3.18 gr. (0.112 oz)	4.69 gr. (0.165 oz)	78.4 gr. (2.77 oz)
Operation / storage					
Temperature	080°C (32176°F)	080°C (32176°F)	080°C (32176°F)	080°C (32176°F)	080°C (32176°F)
Relative Humidity	30 %80 %	30 %80 %	30 %80 %	30 %80 %	30 %80 %
Electrical properties	ISFET pH sensor module	Reference electrode module	Analog Front-end module	AD Converter module	USB Interface module
Power					
Supply input			3.3 VDC +/-100 mV	5 VDC +/-100 mV	5 VDC +/-100 mV
Consumption typical	100 uA		8 mA @ 3.3 V	13 mA @ 5V	2.5 mA @ 5 V
Communication					
Sampling frequency				3 Hz	3 Hz
Baud rate				115k2 8N1	115k2 8N1
Voltage Level				5V	5V
Connection					
Connector type(s)	6p FFC 0.5 mm pitch	1p receptacle	6p FFC 0.5 mm pitch	6p receptacle 2.54 mm pitch	4p header 2.54 mm pitch
			6p header 2.54 mm pitch	4p header 2.54 mm pitch	USB A header

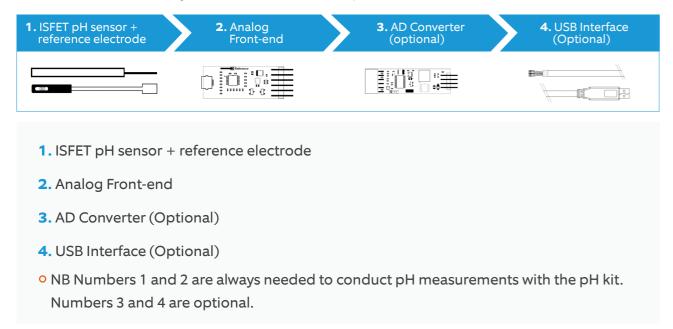
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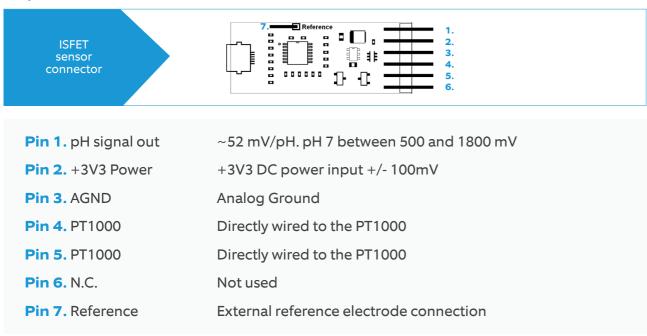
3. Electrical connections

The diagram below illustrates how the components of the pH-kit are connected together. The modules will function only when connected in this specific order.



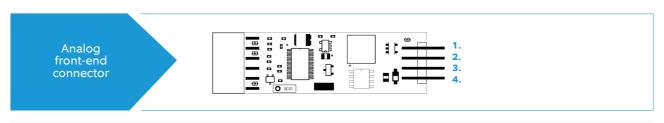
3.1 Analog front-end module

The ISFET pH sensor is connected to the Analog Front-End module through an FFC connector. There are also 7 pin connections on the module. One pin (Pin 7) is for the connection of the reference electrode. The remaining 6 pins serve as output pins for the Analog front-end module. They are described below:



3.2 AD Converter module

The 6 pin connector of the Analog Front-end module can be attached directly to the AD Converter module. The AD Converter module has 4 output pins, which are described below:



Pin 1. +5V DC power input +/- 100mV

Pin 2. RxD Data input, TTL 5V level, 115k2, 8N1

Pin 3. TxD Data output, TTL 5V level, 115k2, 8N1

Pin 4. GND Digital GND

 The AD Converter module contains 1.5kV galvanic insulation between inputs and outputs.





3.3 USB Interface module

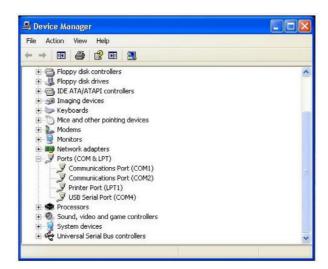
The 4 pin connector of the AD Converter module can be attached directly to the USB Interface module. The red wire should be attached at position 1 of the AD Converter module; hence the black wire at position 4 of the AD Converter module.



The USB interface provides a USB A connection to a computer. It is possible to connect multiple USB interface modules to one PC, up to the limit of your USB ports.

USB Driver Installation:

Normally Windows will recognize the USB interface as a USB to COM port converter. Windows will install the driver automatically or download the driver from the internet. In some cases the driver needs to be installed manually. The latest drivers can be downloaded from the FTDI website (http:// www.ftdichip.com/Drivers/VCP.htm). When Windows has installed the driver properly it will assign a COM port number to the USB Interface. Through this port number the communication can be established. You will find the assigned port number at your device manager. For example: the figure shows that Windows has assigned COM4 to the connected USB interface.



4. Calibration

It is always necessary to calibrate an ISFET pH sensor before use. During prolonged use the sensor may need recalibration. The frequency of recalibration is dependent on the conditions the sensor is subjected to. It is recommended to test the calibration at the end of a measurement run to confirm the calibration is still accurate. To perform a calibration place the ISFET pH sensor in the right buffer solution and communicate according the protocol of chapter 5.1.

- NB Remove the protective cap of the sensor module and the reference electrode module before use.
- NB We recommend to use the Sentron pH buffers for the calibration. These are selected specifically for the ISFET pH sensors. The twin neck bottles enable a convenient and easy to use way of providing the right amount of buffer without waste or contamination.

Recommendations:

1 point calibration	Recommended for quick pH measurements spanning 1 - 2 pH values.
2 point calibration	Recommended for accurate pH measurements spanning < 3 pH values and quick measurements spanning 3 - 6 pH values.
3 point calibration	Recommended for accurate pH measurements spanning 3 - 6 pH values and quick measurements spanning > 6 pH values.
5 point calibration	Recommended for accurate pH measurements spanning > 6 pH values.



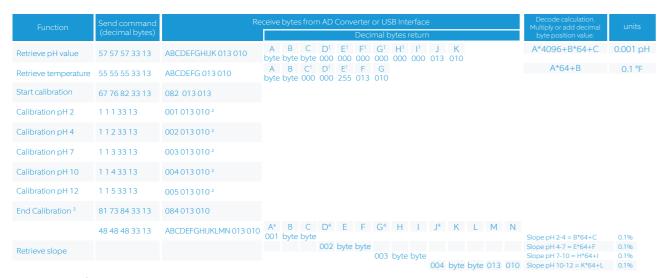


5. Data communication

Before connecting and powering up the modules in your embedded environment or to the computer make sure that all the necessary modules are connected to each other and correct baud rate of 115k2 8N1 is set. See chapter 3 for power and data pins on the AD converter module when the USB Interface module is not connected and communication is directly to the AD converter.

5.1 Protocol

A command is sent to the device in the form of ASCII characters, and the return string is received as a series of bytes representing 6-bit binary decimals. The return bytes will need to be decoded into a measurement value through a calculation. The method of decoding is shown in the table below.



- 1. Dummy bytes
- 2. Response time is depending on signal stability, maximum at 120 seconds
- 3. Use function after desired number of calibration points is achieved
- 4. Separation bytes

5.2 Examples

Below examples are presented on the various protocol functions to illustrate communication with the AD Converter module and the USB Interface module.

5.2.1 Performing a single point calibration

pH7 calibration sequence:

- Rinse the probe with demineralized water.
- Place ISFET pH sensor (metallic spot at the tip of the module) and reference (white diaphragm
 of the module) in the calibration pH7 buffer solution. Initiate the calibration process by sending
 the Start Calibration command: CLR!<CR>
- Wait for the AD Converter or USB interface module to acknowledge, receive: 082 013 010

The AD converter or USB interface module is now ready to receive the calibration pH 7 command...

• Initiate the pH7 calibration by sending the calibration pH 7 command: 113!<CR>

Allow some time for the module to stabilize (this may take up to 2 minutes maximum)...

- Wait for the module to stabilize, receive bytes: 003 013 010
- End the calibration process, send: QIT!<CR>
- Wait for the module to confirm calibration end, receive: 084 013 010

Rinse the ISFET sensor and reference electrode with de-mineralized water...

The calibration is completed.

For performing a pH 2, 4, 10 or 12 calibration, repeat the sequence and use the appropriate calibration command bytes. See chapter 5.1 for the command bytes of each pH buffer solution.





5.2.2 Performing a multi-point calibration

To rule out erroneous multi-point calibrations, the calibration can only be executed for an increasing or decreasing pH sequence.

Multi-point calibration sequence:

- For example a calibration in pH 4 7 10 buffer.
- Rinse the probe with demineralized water.
- Place ISFET sensor and reference electrode in the first calibration buffer solution. In this case pH4 buffer.
- Initiate the calibration process by sending the Start Calibration command: CLR!<CR>
- Wait for the AD Converter or USB interface module to acknowledge, receive: 082 013 010

The AD converter or USB interface module is now ready to receive the first calibration command bytes of the buffer sequence...

• Initiate the pH4 calibration by sending the calibration pH 4 command: 112!<CR>

Allow some time for the module to stabilize (this may take up to 2 minutes maximum)...

• Wait for the module to stabilize, receive bytes: 002 013 010

Rinse the probe with demineralized water.

Place ISFET sensor and reference in the next calibration buffer solution, pH 7.

• Initiate the pH7 calibration by sending the calibration pH 7 command bytes: 113!<CR>

Allow some time for the module to stabilize (this may take up to 2 minutes maximum)...

• Wait for the module to stabilize, receive bytes: 003 013 010

Rinse the probe with demineralized water.

Place ISFET sensor and reference electrode in the next calibration buffer solution, pH 10.

• Initiate the pH10 calibration by sending the calibration pH10 command bytes: 114!<CR>

Allow some time for the module to stabilize (this may take up to 2 minutes maximum)...

• Wait for the module to stabilize, receive bytes: 004 013 010

When performing more calibration points, repeat this part for each extra desired point.

End the calibration process, send: QIT!<CR>

• Wait for the module to confirm calibration end, receive: 084 013 010

The calibration is completed.

Send the "end calibration command bytes" just once after the last performed calibration point.

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5.2.3 Retrieving the pH signal

After a single or multipoint calibration, the pH value can be read out from the AD Converter module. Retrieve pH value:

- Send the command bytes: 999!<CR>
- Wait for the module to return the pH value, receive bytes: ABCDEFGHIJK

Data ABCDEFGHIJK marks the byte position. Values in bytes are needed for decoding.



Decode received sequence if e.g.:

Byte position	А	В	С	D	Е	F	G	Н	1	J	K
Received bytes	001	023	027	000	00	000	000	000	000	013	010

Protocol:

- A = 001
- B = 023
- C = 027

- DEFGHIJK = n/a
- A*4096 + B *64 + C = 1*4096 + 23*64 + 27 = 5595
- pH value = 5.595

5.2.4 Retrieving the temperature signal

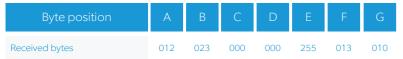
Retrieve temperature value

- Send the command bytes: 777!<CR>
- Wait for the module to return the pH value, receive bytes: ABCDEFG

Data ABCDEFG marks the byte position. Values in bytes are needed for decoding.



Decode received sequence if e.g.:



Protocol:

- A = 012
- B = 023
- CDEFG = n/a

- A*64 + B = 12*64 + 23 = 791
- Temperature value = 79.1 °F

5.2.5 Retrieving the slope values

A slope can only be calculated between two calibration points. When retrieving a slope after only a single point calibration the returned value will represent 0%.

Normal slopes between two consecutive pH buffer solutions should be between 105% – 95%. Slopes outside these values, can indicate a polluted or aging ISFET pH sensor / reference electrode. Calibrations and measurements can still be performed but the measured values may be less accurate. If cleaning the pH sensor / reference electrode does not resolve the slope issue be sure to replace the ISFET pH sensor and/or reference electrode. These can be purchased at www.sentron.nl/shop.

Retrieve slope value:

- Send the command bytes: 000!<CR>
- Wait for the module to return the slope values, receive bytes: ABCDEFGHIJKLMN

Data ABCDEFGHIJKLMN marks the byte position. Values in bytes are needed for decoding.

Byte position	А	В	С	D	Е	F	G	Н	1	J	K	L	М	N
Byte value	001	byte	byte	002	byte	byte	003	byte	byte	004	byte	byte	013	010

Decode received sequence if e.g.:

Byte position	А	В	С	D	Е	F	G	Н	1	J	K	L	М	N
Received bytes	001	000	000	002	015	052	003	000	000	004	000	000	013	010

Slope positions:

	Protocol	Decode	Result
slope between pH 2 and pH 4	B*64+C	000*64+000	0%
slope between pH 4 and pH 7	E*64+F	015*64+052	101.2%
slope between pH 7 and pH 10	H*64+I	000*64+000	0%
slope between pH 10 and pH 12	K*64+L	000*64+000	0%
ADGJ = n/a			

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5.3 ASCII table Contact information

Decimal	Hex	Char	Decimal	Hex	Char	Decimal	Hex	Char	Decimal	Hex	Char
0	0	[NULL]	32	20	[SPACE]	64	40	@	96	60	`
1	1	[START OF HEADING]	33	21	!	65	41	Α	97	61	a
2	2	[START OF TEXT]	34	22		66	42	В	98	62	b
3	3	[END OF TEXT]	35	23	#	67	43	C	99	63	c
4	4	[END OF TRANSMISSION]	36	24	\$	68	44	D	100	64	d
5	5	[ENQUIRY]	37	25	%	69	45	E	101	65	е
6	6	[ACKNOWLEDGE]	38	26	&	70	46	F	102	66	f
7	7	[BELL]	39	27	1	71	47	G	103	67	g
8	8	[BACKSPACE]	40	28	(72	48	н	104	68	h
9	9	[HORIZONTAL TAB]	41	29)	73	49	1	105	69	i
10	Α	[LINE FEED]	42	2A	*	74	4A	J	106	6A	j
11	В	[VERTICAL TAB]	43	2B	+	75	4B	K	107	6B	k
12	С	[FORM FEED]	44	2C	,	76	4C	L	108	6C	1
13	D	[CARRIAGE RETURN]	45	2D		77	4D	M	109	6D	m
14	E	[SHIFT OUT]	46	2E		78	4E	N	110	6E	n
15	F	[SHIFT IN]	47	2F	1	79	4F	0	111	6F	0
16	10	[DATA LINK ESCAPE]	48	30	0	80	50	P	112	70	р
17	11	[DEVICE CONTROL 1]	49	31	1	81	51	Q	113	71	q
18	12	[DEVICE CONTROL 2]	50	32	2	82	52	R	114	72	r
19	13	[DEVICE CONTROL 3]	51	33	3	83	53	S	115	73	S
20	14	[DEVICE CONTROL 4]	52	34	4	84	54	T	116	74	t
21	15	[NEGATIVE ACKNOWLEDGE]	53	35	5	85	55	U	117	75	u
22	16	[SYNCHRONOUS IDLE]	54	36	6	86	56	V	118	76	v
23	17	[ENG OF TRANS. BLOCK]	55	37	7	87	57	W	119	77	w
24	18	[CANCEL]	56	38	8	88	58	Χ	120	78	X
25	19	[END OF MEDIUM]	57	39	9	89	59	Υ	121	79	У
26	1A	[SUBSTITUTE]	58	3A	:	90	5A	Z	122	7A	Z
27	1B	[ESCAPE]	59	3B	;	91	5B	[123	7B	{
28	1C	[FILE SEPARATOR]	60	3C	<	92	5C	\	124	7C	I
29	1D	[GROUP SEPARATOR]	61	3D	=	93	5D]	125	7D	}
30	1E	[RECORD SEPARATOR]	62	3E	>	94	5E	^	126	7E	~
31	1F	[LINIT SEPARATOR]	63	3F	2	95	5E		127	7F	[DEL]

6. Use, Clean, Revitalization & Storage

Check <u>sentron.nl/manuals-and-technical-guides/</u> for the full 'manual Sentron ISFET pH probe' for these instructions, as they apply for all our ISFET pH products.

The appropriate cleaning frequency is dependent on the type of sample being measured. A good rule of thumb to use when sampling colored liquids is when the reference diaphragm is no longer white, the module should be cleaned.

Both the surface of the sensor (the metallic spot at the sensor module's tip) and the diaphragm (the white surface on the reference module tip) are to be cleaned.

Rinse the tip

- Remove the protective cap from the pH sensor module tip and from the pH reference electrode module.
- Keep the cap as it can be re-used later when storing the modules.
- Always rinse the sensor module tip and diaphragm of the reference electrode module with demineralized water before use or when exchanging it between samples or buffers.
- Remove any drops from the tip.

Clean

- Place the pH sensor module and the pH reference electrode module in warm tap water (around 60°C / 140°F) with a mild detergent for 5 minutes.
- Stir periodically.
- Scrub the tips with the soft toothbrush in water with a mild detergent.
 - NB To prevent scratching of the sensor, always soak the probe thoroughly before brushing. Water temperature must not exceed 80°C / 180°F as this may damage the module.
 - NB Proteins, fats and oils may be removed by scrubbing in a solution of Terg-A-Zyme (Alconox company), a pepsin solution or a similar product. Afterwards, rinse thoroughly with demineralized water.
 - NB Do not use hydrofluoric acid, acetone, MEK or similar agents.
- · After scrubbing rinse with demineralized water.
- Remove any drops from the tip.

Revitalize

After when calibration the set up shows slow response or low slope values, a revitalization of the pH reference electrode module should be performed.

Prepare saturated KCl (potassium chloride) solution:

- Add KCl-granules to distilled water until no more KCl will dissolve. Adding 38 grams of KCl to 100 ml water should be sufficient. Leave for at least two hours.
- Decant the clear solution and leave any undissolved granules. Now you have saturated KCl.



The 'cold' KCl-dip will regenerate the reference system and the diaphragm:

- Clean the pH reference electrode module as described in this manual under 'Clean'.
- Make sure the module is still warm (around 60°C / 140°F)
- Place the module directly (without flushing it with demineralized water or cooling it down) in a saturated KCl-solution at room temperature.
- Leave it for 20 minutes.

Before using the module, a new calibration has to be performed. See in this manual under 'calibration'.

Revive

In case the pH reference electrode module has not been used for more than 3 months, a longer revitalization is recommended:

- Follow the steps of the revitalization <u>except for</u> the last item in step 2: Leave it for 20 hours instead of the 20 minute 'cold' KCl-dip.
- After that, flush off any crystals from the module tip with demineralized water.

Store for short time periods

For short time periods (\leq 2 days) the pH sensor module and pH reference electrode module can be best stored 'wet' in a beaker with pH7.

- Clean the pH sensor module and the pH reference electrode module as described in this manual under 'Clean'.
- · Rinse thoroughly with demineralized water.
- Remove any drops from the tip.
- Place the modules in a clean container with fresh pH7 buffer to prevent pollution of the modules directly after cleaning.

Store for longer than 2 days

For longer time periods (>2 days) the sensor module and reference electrode module can be best stored 'dry' in the shipping box.

- Clean the pH sensor module and the pH reference electrode module first as described in this manual under 'Clean'.
- Rinse the modules in demineralized water, do not dry them.
- Place one drop of pH7 buffer in the protective caps.
- Place the first cap over the tip of the sensor module.
- Place the second cap over the reference electrode module.
- Store the modules in a safe place, free from mechanical stress.
- NB After a long term storage always revitalize the reference electrode module before using it again.
- NB Mind the storage conditions as mentioned in the specifications.
- NB After long storage, reference gel may be observed as a viscous material on the tip of the probe. Some gel seepage from a new probe is normal and will not affect the lifetime or performance of the probe. Clean the probe as described in this manual under 'Clean'.

Calibration buffers

We recommend to use the Sentron pH buffers for the calibration of the modules of the R&D evaluation pH kit. These are selected specifically for the ISFET pH sensors. The twin neck bottles enable a convenient and easy to use way of providing the right amount of buffer without waste or contamination.

Twin neck bottle

- Do not open the cap of the bottle itself, but open the cap from the dispensing chamber of the twin neck bottle.
- Squeeze gently in the middle of the bottle to allow some buffer solution into the dispensing chamber
- After calibration, throw out the used buffer and reclose the chamber again with the cap.

Advantages of twin neck bottles

- No need for a separate container(s) when calibrating an electrode. Calibrate directly in the (small) dispensing chamber.
- No possibility of contamination between the dispensing chamber and the main repository.
- No waste: the dispensing chamber can hold the correct amount of buffer solution for various probe types.
- If desired, a separate container or a larger amount of buffer solution can be used by accessing the main repository directly.
- Easy to carry and dispense, ideally suited for field work but also convenient for table-top and laboratory use.

Note

- Always use fresh and uncontaminated buffer when performing a calibration.
- Buffers can be polluted due to exposure to open-air or (UV)light. Reclose the cap on the bottle as soon as possible.
- Do not use the buffer solution in the dispensing chamber after more than 15 minutes.
- The buffers should be stored in the original bottle in upright position, at ambient temperature.
- Store away from strong light source (e.g. sunshine, UV lamp), heat sources and volatile chemicals.
- Record the first opening of the bottle, close it immediately after every use and discard the contents of the bottle when less than 10% of the original volume of the solution is left.
- The expiry date as outlined on the bottle label is valid, provided the bottle is properly stored and handled in compliance with Good Laboratory Practice.

More info

Visit www.sentron.nl for more information and support.

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July 2023



Sentron Europe BV, a Welling Company